



**4.75 IN./120.65MM  
TORPEDO DIA.**

- 271 Loctite
- Green Soap
- Loctite 680
- G.E. Sealer RTV #1473
- Chemtool Duralube Special
- Optimoly White Paste
- GM Silicone Sealer
- Perfect Seal Sealing Compound Number 4

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
0	1647	<a href="#">9148T84</a>	GEAR HOUSING (COMPLETE)	1	(LONG - 1.87:1)	
0	1647	<a href="#">9148T85</a>	GEAR HOUSING (COMPLETE)	1	(X-LONG - 1.87:1)	
0	1647	<a href="#">9148T81</a>	GEAR HOUSING (COMPLETE)	1	(LONG - 2:1)	
0	1647	<a href="#">9148T82</a>	GEAR HOUSING (COMPLETE)	1	(X-LONG - 2:1)	
1	1647	9148T93	GEAR HOUSING	1	(BASIC)	
2	17	43044	DOWEL PIN	2		
3	16	78638 2	STUD (3-1/8 IN.)	1	(LONG)	
3	16	18978 3	STUD (3-11/16 IN.)	1	(X-LONG)	
4	16	57920 3	STUD (2-1/16 IN.)	2		
5	16	56297 2	STUD (3-3/8 IN.)	1		
6	16	30667	STUD (3-1/8 IN.)	2		
7		67891	FILLER BLOCK	1		
8	31	42647A 1	ROLLER BEARING	1		23
9		<a href="#">826134Q</a>	ANODE	2		
10	10	40003 33	SCREW (M6 X 40)	1		
11	11	40138 6	NUT	1		
12	32	859449 75	HOSE	1	(10 IN. - LONG)	
12	32	859449 75	HOSE	1	(12 IN. - X-LONG)	
13	22	859432	FITTING	1		
14		NSS	PINION GEAR	1	(1.87:1 - 15 TEETH)	
14	43	44101T 3	PINION GEAR	1	(2:1 - 14 TEETH)	
15	12	92721	WASHER	1		23
16	11	35921	NUT	1		23
17	15	42637A 1	SHIM (006 THRU 048)	AP		23
18	10	<a href="#">79953Q 2</a>	SCREW-DRAIN	2		
19	12	19183 2	WASHER	2		15,18
20		78902 2	SHIFT SHAFT	1		
21	25	25439	O-RING	1		2,15
22	23	77631A 2	BUSHING ASSEMBLY	1		15
23	26	816464 1	OIL SEAL	1		15
24	12	77674	WASHER-RUBBER	1		
25	45	44000 1	DRIVE SHAFT	1	(LONG)	
25	45	44209 1	DRIVE SHAFT	1	(X-LONG)	
26	31	36387A 1	ROLLER BEARING	1		23
27		NSS	CUP	1		23
28		824519 1	RETAINER	1		
29	46	42579A 3	WATER PUMP BASE	1		
30		NSS	RETAINER	1		
31	27	42631 1	GASKET	1		2,15,18
32	25	90011	O-RING	1		2,15,18
32	26	88228	OIL SEAL	1		15